

MSSC-GAG



リングシート面検査ゲージ

O-ring Seats Surface inspection gauge



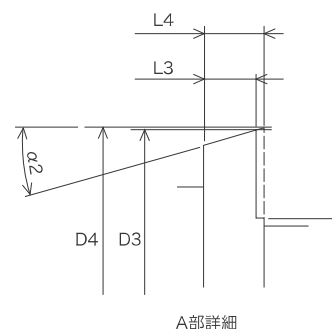
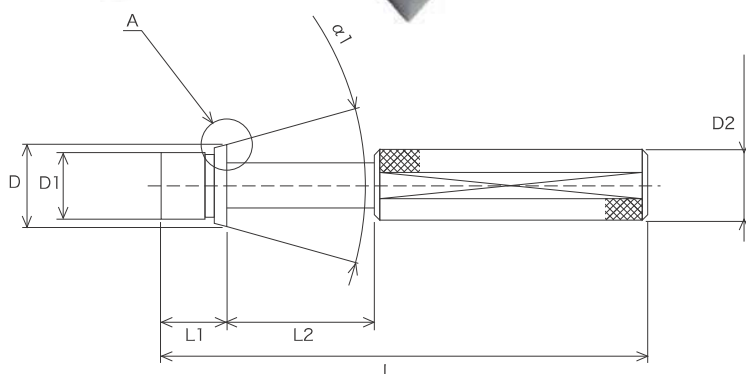
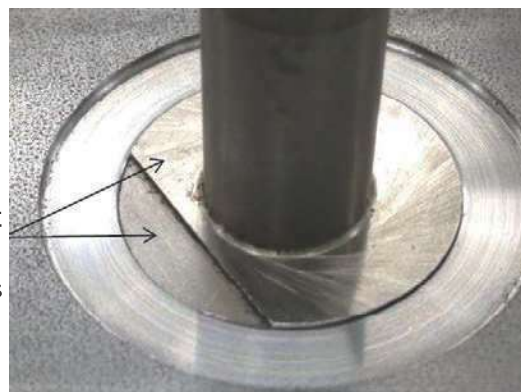
ワークに挿入するだけで、面取り径と深さが簡単にチェックできます。

Chamfer diameter and depth can be inspected easily simply by inserting it into the workpiece.



ゲージの段差内に
収まればOK!

It will be OK if it fits
within the step of
the gauge



A部詳細

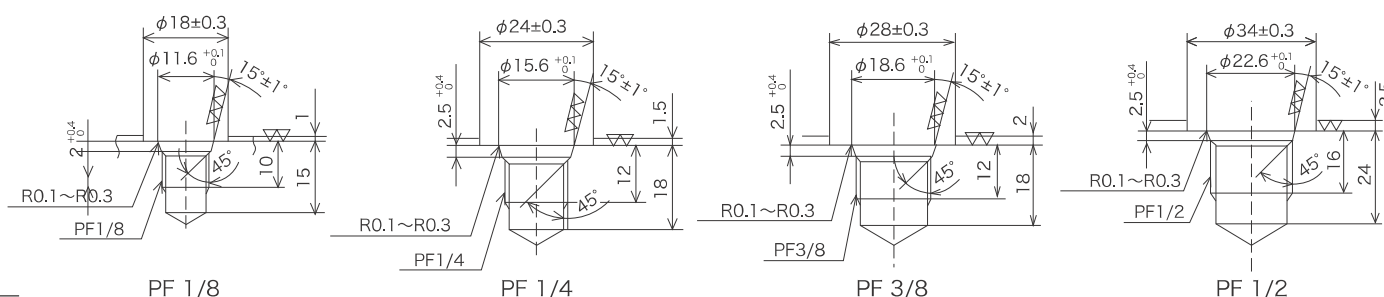
特長 Feature

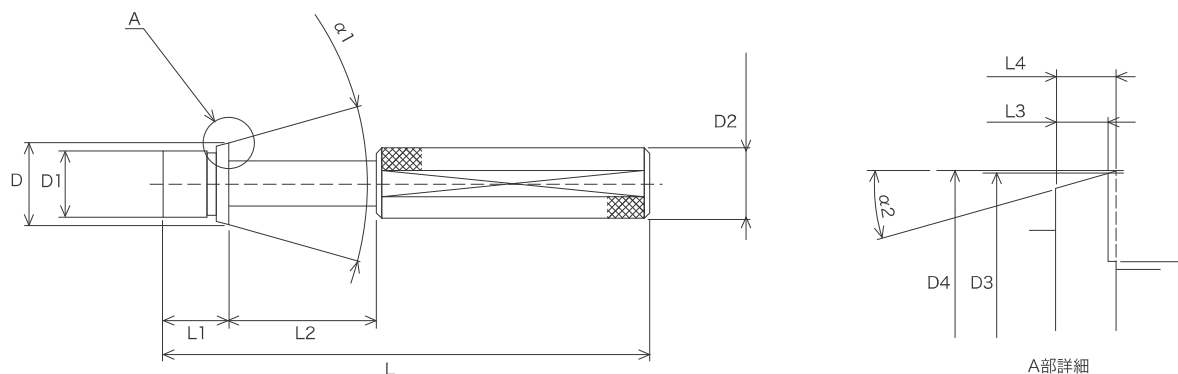
- 油圧機器部品のリングシールポート加工後の精度判定が一発で出来ます。
- Accuracy judgment after valve seat processing can be done at once.
- 校正証明書(ユーザー様名、本体シリアルNo.を登録)を各ゲージに1通発行致します。
- One calibration certificate (user name, body serial number registered) is issued to each gauge.
- 定期校正も承ります(有償)。
- Periodic calibration is also available (non-free).
- 別掲の受注生産品も取り扱っております。
- We offer made-to-order products listed separately.
- 特殊品についても対応致します。
- Special products are also available.

単位: mm

商品コード Item Code	D ^{+0.01} ₀	D1 ⁰ _{-0.005}	D2	D3 ^{+0.01} ₀	D4 ⁰ _{-0.01}	L	L1	L2	L3 ^{+0.01} ₀	L4 ⁰ _{-0.01}	α1 ±5°	α2
MSSC-GAG PF1/8	11.6	8.5	9	11.6	11.76	90	11.3	34.5	2.0	2.3	30°	15°
MSSC-GAG PF1/4	15.6	11.4	11	15.6	15.76	90	15.8	30.0	2.5	2.8	30°	15°
MSSC-GAG PF3/8	18.6	14.9	16	18.6	18.76	115	15.8	35.0	2.5	2.8	30°	15°
MSSC-GAG PF1/2	22.6	18.6	16	22.6	22.76	115	15.8	35.0	2.5	2.8	30°	15°

測定対象シート面規格 Seat surface standard to be measured





■受注生産対応サイズ Size for made to order

単位: mm

商品コード Item Code	$D^{+0.01}_0$	$D1^{0}_{-0.005}$	D2	$D3^{+0.01}_0$	$D4^{0}_{-0.01}$	L	L1	L2	$L3^{+0.01}_0$	$L4^{0}_{-0.01}$	$\alpha 1 \pm 5'$	$\alpha 2$
MSSC-GAG PF3/4-29.8	29.8	24.5	20	29.8	29.96	100	21.8	40	3.5	3.8	30°	15°
MSSC-GAG PF3/4-30.5	30.5	24.5	20	30.5	30.66	100	21.8	40	3.5	3.8	30°	15°
MSSC-GAG PF3/4-30.7	30.7	24.5	20	30.7	30.86	100	21.8	40	3.5	3.8	30°	15°
MSSC-GAG PF3/4-30.8	30.8	24.5	20	30.8	30.96	100	21.8	40	3.5	3.8	30°	15°
MSSC-GAG PF1"	35.8	30.5	20	35.8	35.96	100	21.8	40	3.5	3.8	30°	15°
MSSC-GAG PF1"1/4	44.8	39.0	25	44.8	44.96	115	21.8	40	3.5	3.8	30°	15°
MSSC-GAG PF1"1/2	50.8	45.0	25	50.8	50.96	115	21.8	40	3.5	3.8	30°	15°
MSSC-GAG M8	9.9	6.4	6	9.9	10.113	90	10.0	40	3.0	3.5	24°	12°
MSSC-GAG M10	11.9	8.4	8	11.9	12.113	90	10.0	40	3.0	3.5	24°	12°
MSSC-GAG M12	13.4	10.4	12	13.4	13.613	90	12.0	40	3.0	3.5	24°	12°
MSSC-GAG M14	15.4	12.4	12	15.4	15.613	90	12.0	40	3.0	3.5	24°	12°
MSSC-GAG M16	17.4	14.4	16	17.4	17.613	90	15.0	40	3.0	3.5	24°	12°
MSSC-GAG M18	19.4	16.4	16	19.4	19.613	90	15.0	40	3.0	3.5	24°	12°
MSSC-GAG M20	23.4	18.4	20	23.4	23.613	100	18.0	40	4.0	4.5	24°	12°
MSSC-GAG M24	27.4	22.4	20	27.4	27.613	100	18.0	40	4.0	4.5	24°	12°
MSSC-GAG M27	30.6	25.4	20	30.6	30.713	100	18.0	40	4.0	4.5	24°	12°
MSSC-GAG M30	33.4	28.4	20	33.4	33.613	100	18.0	40	4.0	4.5	24°	12°
MSSC-GAG M33	36.4	31.4	25	36.4	36.613	100	18.0	40	4.0	4.5	24°	12°
MSSC-GAG M36	39.4	34.4	25	39.4	39.613	100	18.0	40	4.0	4.5	24°	12°
MSSC-GAG UNF9/16-18	15.65	12.6	9	15.65	15.778	100	12.8	40	2.5	2.8	24°	12°
MSSC-GAG UNF3/4-16	20.6	17.2	16	20.6	20.76	100	15.8	40	2.5	2.8	30°	15°
MSSC-GAG UNF7/8-14	23.95	20.2	16	23.95	24.11	100	15.8	40	2.5	2.8	30°	15°
MSSC-GAG UNF1"1/16-12	29.15	24.6	16	29.15	29.31	100	20.8	40	3.5	3.8	30°	15°
MSSC-GAG UNF1"3/16-12	32.35	27.8	20	32.35	32.51	100	20.8	40	3.5	3.8	30°	15°
MSSC-GAG UNF1"5/16-12	35.5	31.0	20	35.5	35.66	100	20.8	40	3.5	3.8	30°	15°
MSSC-GAG UNF1"5/8-12	43.5	38.9	25	43.5	43.66	115	20.8	40	3.5	3.8	30°	15°
MSSC-GAG UNF1"7/8-12	49.85	45.2	25	49.85	50.01	115	20.8	40	3.5	3.8	30°	15°

※あくまでも、参考規格となります。 This is only a reference standard.

※価格については、都度お問合せ下さい。 Please contact us for the price each time.